

CERTIFICATE OF CALIBRATION

ISSUED BY:

SERCAL MATERIALS TESTING MACHINES SERVICES LTD
UKAS ACCREDITED CALIBRATION LABORATORY

CERTIFICATE NUMBER: 55628

DATE OF ISSUE: 05 October 2020



0375

SERCAL MTMS LTD.

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Approved Signatories
J. Swann
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Issued To: LCM Systems Ltd.

Address: Unit 15, Newport Business Park, Barry Way, Newport, Isle of Wight

Machine Description: Universal Testing Machine **Serial Number:** 92001

Manufacturer / Type: LCM TC25T **Force Capacity:** 300kN

Display System: Single range computer digital display **Software:** LCM Systems VisualLink Version 5.0

Force Transducer: 300kN Huntleigh Load Cell **Serial Number:** 50167210

Associated Equipment: Mantracourt Amplifier DSC **Serial Number:** 1000239224

Associated Equipment: Dell Computer System Optiplex GX150 **Serial Number:** B9TG70J

Date of Calibration: 21 September 2020 **Ambient Temperature:** 23.1°C

Sercal Quote Reference: Q200810R **Location:** Test & Calibration Room

Previous certificate number: 53694 **Issued:** 01 October 2019

Method:

The testing machine identified above has been calibrated in accordance with the requirements of **BS EN ISO 7500-1:2018** over the ranges given below for increasing forces only. The calibration was performed using force proving devices and / or masses which meet the requirements of BS EN ISO 7500-1 and equipment which is calibrated in accordance with BS EN ISO 376:2011. The machine complied with the requirements of the standard for the following ranges and classifications with regard to the relative error, repeatability, resolution and zero return to which table 2 of the standard refers:

Range	Mode	Status	Classification of range(s) to minimum force
300kN	Compression	As left	300kN Class 0.5 down to 3.5kN

Detailed tabulated results are shown on the following pages.

Calibrated by: **Jim Swann**

Certified by: 

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The following traceable force proving equipment was used for the calibration:

Description	Capacity	Class	Serial Number	Certificate Number	Date Calibrated
Nobel DC Ratio meter	-	-	3035	0478/2018110021-1	13 September 2019
Load Cell	50kN	0.5	40929	0157/1909030	17 September 2019
Load Cell	500kN	0.5	600/5U	2018110043-1	03 June 2019

With reference to clause 6 of BS EN ISO 7500-1 the proving equipment used has been calibrated to BS EN ISO 376 and the class of the proving device(s) was equal to or exceeded the class to which the machine has been verified.

The expiry date of the certificates of calibration for the elastic proving devices used is 26 months and for masses 5 years from the dates given above.

Where masses are used, the value for gravity (g) used to calculate the forces exerted by the masses was 9.815m/s^2

When using elastic proving devices the constant indicated force method was used to effect the verification. When masses are used the constant true force method was used to effect the verification. Three verification runs were made on each range

The Sercal Calibration Laboratory is accredited by UKAS to BS EN ISO 17025 (General requirements for the competence of testing and calibration laboratories) to perform the calibration which is reported on this certificate.

Prior to verification the machine was inspected for good working order and was found to satisfy the guidelines given in section 5 of BS EN ISO 7500-1

The calculation of the accuracy and repeatability errors and the classification of the testing machines performance was made in accordance with the method specified in BS EN ISO 7500-1:2018

In the result tables which follow a negative relative error indicates that the machine indicator lags the true applied force. Where there are adjacent results at the same force increment, these are at the overlap point from the two proving devices used.

The following results only relate to the machine described on page 1 of this certificate.

The decision rule of the classification does not take into account the uncertainty as described in section 7 of BS EN ISO 7500-1.

The following settings were made in accordance with the manufacturers instructions.

Ranges	Coefficient values	A	A1	A2	A3
300kN		0.06941175	147.3831837	-0.04794585	0.01489263

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, temperature and alignment effects, the influences of these factors should be taken into account by the user.

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Results:

Range 1 300kN Compression		Shunt Cal 374.511kN
These results are:		As left following adjustments
Nominal Force	Relative Error	Expanded Uncertainty
kN	%	%
3.500	-0.07	0.28
6.000	-0.04	0.27
15.000	-0.03	0.27
30.000	-0.01	0.27
30.000	-0.04	0.27
60.000	-0.04	0.27
90.000	-0.02	0.27
120.000	-0.01	0.27
150.000	0.01	0.27
180.000	0.02	0.27
210.000	0.03	0.27
240.000	0.03	0.27
270.000	0.04	0.27
300.000	0.05	0.27

End of Certificate

In the result table(s) above a negative relative error indicates that the machine indicator lags the true applied force.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, temperature and alignment effects, the influences of these factors should be taken into account by the user.