

Features

- Modular system with plug-in modules
- Two motherboard sizes, giving capacity for 5 or 11 plug in modules
- Totally user configurable
- Housed in IP65 die-cast enclosure
- Input modules include load cell, current and resistive high accuracy
- Control modules include summation, external switching and trip set
- Output modules include voltage, current, serial, relay, meter, traffic light and ladder

Typical Applications

- Crane load monitoring & control
- Hoist control systems
- Multi-channel load cell conditioning
- Balancing systems

MAX Modular Analogue Expandable System

Description

This modular amplifier system offers the user the opportunity to tailor-make a signal processing and control instrument to an exact requirement, from the simplest to the most comprehensive. It is analogue based with input boards configured to provide outputs on a motherboard bus in the range 0-10Vdc. The modular construction allows retrospective additions to the system, with expansion in mind. The system consists of a rigidly supported motherboard with a selection of daughter boards plugged into headers, to perform various functions as required by a specific application.

The motherboard PCB has an on-board power supply section, which allows the system to be run from 12Vdc, 24Vdc or 110/240Vac. These options need to be defined at the time of ordering. Two sizes of motherboard are available with capacity for either 5 or 11 plug-in modules. Each completed system is housed in a die-cast aluminium enclosure with a protection rating of IP65. Wiring is through nickel-plated cable glands and into numbered terminal blocks on each daughter board.

A multi-way signal, control and power bus travels the length of the motherboard. Up to 4 input boards can be fitted, plus a summation and/or switching board which feed dedicated channel or group busses. A test board is usually fitted to enable monitoring of all the bus lines with a multi-meter.

Test Board Details

The test board enables the monitoring and setting up of all the bus voltages. There are two LED's that indicate the power to the bus.



Specification

5 Way Motherboard System

MAX-161	5 way motherboard, 12vdc powered
MAX162	5 way motherboard, 24vdc powered
MAX-163	5 way motherboard, 110/240vac powered

11 Way Motherboard System

MAX-151	11 way motherboard, 12vdc powered
MAX152	11 way motherboard, 24vdc powered
MAX-153	11 way motherboard, 110/240vac powered

Input Modules

Up to four input modules can be fitted to a motherboard, making their outputs available onto any of the 4 ways of the channel bus. The output address of each module (channel bus address) is set via a DIL switch on each module.



LCM Systems Ltd

Unit 15, Newport Business Park Barry Way, Newport Isle of Wight PO30 5GY UK Tel: +44 (0)1983 249264 Fax: +44 (0)1983 249266 sales@lcmsystems.com www.lcmsystems.com

MAX-010: Load Cell Input

This module provides the excitation supply for use with any strain gauge based sensor. There is an internal CAL switch, which enables the shunting of an internal sensor calibration resistor. Switches designate which channel bus the input module is assigned to.

Input sensitivity range	0.2mV/V to 4mV/V	
Adjustment controls	Zero and fine/course gain	
Zero adjustment	±0.1mV/V	
Bridge excitation voltage	10vdc @ 100mA	
Bridge resistance	120Ω to 1000Ω	
Current consumption	2mA + bridge supply current	



MAX-020: Current Input

This module accepts the output from any current output device, between the ranges shown below. There is an internal CAL switch, which enables the shunting of an external calibration check resistor (where this is available on interfacing electronics). Switches designate which channel bus the input module is assigned to.

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Input sensitivity range	0mA to 20.9mA		1 2	,	zЩ	
Adjustment controls	Zero and gain				이미	
Zero adjustment	±5mA					
Supply voltage	+12vdc	Г	ΠΠ			
Input resistance	100Ω	1	234			
Current consumption	12mA + input supply current					
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MAX-025: Instrumentation Input

This module provides the excitation supply for use with any strain gauge or resistance based sensor. There is an internal CAL switch, which enables the shunting of an internal sensor calibration resistor. Switches designate which channel bus the input module is assigned to. This is a high specification version of MAX-010.

Input sensitivity range	0.2mV/V to 17mV/V	1	2	3	N	m	
Adjustment controls	Zero and fine/course gain						
Zero adjustment	±0.5mV/V						
Bridge excitation voltage	10vdc @ 100mA	ΠΤ	Π				
Bridge resistance	120Ω to 1000Ω	123	4				
Current consumption	2mA + bridge supply current						

Control Modules

Control modules take the outputs from the input modules on the channel bus, process the signals and feed them to an appropriate output module, via the bus.

MAX-030: Summation

This module contains four independent summation amplifiers, feeding their outputs to selected group busses. By setting the appropriate DIL switches up to four combinations can be selected from any of the four input modules. The output on any group is equal to the average of that group's selected channel outputs.

Input	From any MAX input mode	
Adjustment controls	None	
Current consumption	2mA	









MAX-035: 8 Way Switching Board

This module allows the switching of up to seven different outputs from the channel bus and/or the group bus to any vacant part of the channel bus or the group bus with a differential gain potentiometer between the chosen busses. An external 3-bit logic switch selects any one of the seven outputs and routes it to the chosen vacant bus.

Input	From any MAX input mode
Adjustment controls	Channel and group gain
Gain adjustment	0% to 100%
External controls	Channel/group selector switch
Current consumption	6mA



MAX-040: Trip Set

This module contains the adjustments to allow up to eight different trip output voltages to be set as ratios of the expected full-scale output. An external 3-bit logic switch selects one of these eight voltages and applies it to Trip 1 bus. User defined ratios of the Trip 1 bus voltage are applied to Trip 2 bus and Trip 3 bus, normally 90% and 5% respectively.

Input	From any MAX input mode
Adjustment controls	Trip output
Trip adjustment range	0% to 100%
External controls	Channel/group selector switch
Current consumption	20mA



Output Modules

Modules MAX-050, 060, 070 and 090 provide scaled outputs proportional to the voltages available on either the channel or group busses. Modules MAX-080, 100 and 110 provide outputs that compare the voltages on the channel and group busses to either the trip bus or to local pre-set voltages. Any number of these modules can be fitted to a system. Some have been designed to drive specific LCM displays and warning devices, whilst others provide standard analogue and digital outputs, which can interface with a wide range of industry standard instrumentation.

MAX-050: Voltage Output

This module provides three different voltage output options with the ability to scale the output proportional to the input voltage or sensor measurement range. A DIL switch selects the channel or group is connected to the module.



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MAX-060: Current Output

This module provides either 0-20mA or 4-20mA output proportional to the input voltage or sensor measurement range. A DIL switch selects which channel or group is connected to this module.

Output ranges	0-20mA to 4-20mA
Adjustment controls	Fine gain
Gain adjustment range	±2%
Output drive resistance	500Ω max
Current consumption	8mA + output current



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MAX-070: Serial Output

This module outputs a continuous data stream in both RS232 and RS422 formats. The RS422 data stream is specifically designed to drive LCM pendant control and large digit displays. Gain control and range setting jumpers allow the output data to be numerically scaled to the input voltage. A DIL switch selects which channel or group is connected to this module.

Output format	RS232 and RS422	1 2
Data range	2400 baud	╞
Data format	8 data bits, no parity, 1 stop	
Multi drop capabilities	RS422 to 10 remote stations	
Adjustment controls	Zero and course/fine gain	12345678
Ancillary voltage supply	+12vdc	
Current consumption	75mA + ancillary supply current	

MAX-080: Relay Output

This module is fitted with a single volt free SPCO relay. The signal to drive this module can come from either the channel or group busses as selected using the DIL switch. The trip level reference can either be derived remotely via the trip bus or locally. Either normal or fail-safe mode can be set via a jumper link.

Contact type	Volt free SPCO
Relay contact rating	10A at 28vdc/120vac
Reference voltage range	0V to 10V
Current consumption	44mA



MAX-090: Meter Output

This module provides a 0-2vdc output for a full-scal input. It is specifically designed to drive separate digital displays but is suitable for driving an analogue meter of typically 1mA fsd. A DIL switch selects which channel, group or trip bus line is connected to this board. A gain control allows the output to be scaled to the input voltage or sensor measurement range. A capacitor change can modify output damping.

Output range	0 - ±20mV to 0 - ±2V
Adjustment controls	Course and fine gain
Ancillary voltage supply	12vdc, ±5vdc@100mA
Current consumption	14mA (plus ancillary supply current)



MAX-100: Traffic Light Output

This board is used to drive a 3 level lamp and buzzer pendant such as the LCM-RAG (red, amber & green). The signal to drive this module can come from either the channel or group busses as dictated by the DIL switch. The trip level references can be either set locally (where the green and amber are fixed ratios of the red setting) or remotely via the trip bus.

Output type	Open collector outputs	1
Output drive capability	100mA	
Reference voltage range	0V to 10V	
Ancillary voltage supply	+12vdc	Ш
Current consumption	32mA + ancillary supply current	123









MAX-110: Ladder Output

This module is used to drive a graduated LED bar graph display, either positive going or bi-directional (centre-zero). The signal to drive this module can come from either the channel or group busses as dictated by the DIL switch. The full-scale reference can be either set locally or remotely via the trip bus.

Output type	0-10vdc (1mA max)
Reference voltage range	0V to 10V
Ancillary voltage supply	+12vdc
Current consumption	8mA + ancillary supply current
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Dimensions

The drawings below show 1 daughter and 1 test board fitted.

5 Way Motherboard System



11 Way Motherboard System



All dimensions are in mm

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